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## **CELLmatic 1502 Trouble shooting**

Problem.	Possible cause.	Solution.
Diode D17 continuously "ON"	CPU has stopped processing.     Communication buffer full.	Perform cold restart.     If no other computers connected, ensure communication selected parameter in Menu 5 is "NO"     Faulty communication card, change communication card.
Keypad locked up.	Keypad communication buffer full.      Faulty connection between screen and main board.      Faulty keypad.	<ol> <li>Perform cold restart.</li> <li>Ensure no loose connections. Check the keyboard foil connector. Replace if faulty.</li> <li>Replace keypad.(It is advisable that the 574 board is also replaced)</li> </ol>
Display blank.	<ol> <li>Wrong jumper settings.</li> <li>Contrast adjustment too low.</li> <li>Faulty 574 board.</li> <li>Faulty display.</li> <li>Faulty 502 board.</li> </ol>	<ol> <li>Check jumper settings on 502 board.         JP7 - "B"         JP8 - "B"         JP9 - No jumper.</li> <li>Check adjustment of R13 on 574 board.</li> <li>Replace 574 board.</li> <li>Replace display.</li> <li>Replace 502 board or complete front panel.</li> </ol>
Backlight "OFF".	<ol> <li>5 Volt supply missing.</li> <li>Faulty display.</li> </ol>	Check 5 Volt supply on 502 board.     Ensure no loose connections for 5     Volt supply from 502 board to     display.      Replace display if necessary.
Backlight "PARTLY OFF"	Faulty display.	Replace display if necessary.
Digital Outputs (230vac) 0 to 11 is not ON.	1. Fuse blown.	<ol> <li>Check F6, F7 and F5 and replace if necessary (FF5A).</li> <li>Ensure no loose connections J8.</li> </ol>

Digital Outputs (24Vdc) 12 to 23 is not ON.	Fuse blown.     Loose connections.	Check F4, F2 and F3 and replace if necessary (F5A).      Ensure no loose connections J7.
Digital Outputs (230vac) 0 to 11 is always ON.	Blown transistors.     Because of bad solenoid coil.	Replace the bad solenoid coil.     Sent the CELLmatic 1502 front part, to Us, for repair, calibration and adjustment.
No power on unit.	<ol> <li>No incoming AC supply.</li> <li>Fuse blown.</li> </ol>	<ol> <li>Ensure power to unit.</li> <li>Replace F1 (F250mA).</li> </ol>
Capacity will not achieve 100%	<ol> <li>Wrong calibration.</li> <li>Faulty transmitters.</li> </ol>	Recalibrate compressor unit.     Replace transmitters.
Cannot see, or go to Setpoint R – U	Not filled out, the fist upstart picture.	Perform a cold start.     See at CELLmatic Homepages, how to make, a Cold start.
If the control makes the start sequence, but do not starts up the Main motor.	There comes no signal, to the Motor-starter.	Check the Emergency stop Button at the CELLmatic 1502.      Bad loose connections.
CUTOUT MOTOR.	No feedback from motor- starter	Check the Emergency stop Button at the CELLmatic 1502.      Bad loose connections.     Check all the connections from CELLmatic 1502 to the main-panel.